

# Keratrade Tack

pressure sensitive flooring adhesive

Tack is a high performance, solvent-free pressure sensitive adhesive for resilient synthetic floor and wallcoverings for interior areas.



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**TDS**  
TECHNICAL DATA SHEET

Work time: **15-20 min**  
Foot Traffic: **12 Hrs**  
Normal use: **24 Hrs**  
Full Strength: **3 Days**

Coverage: **150m<sup>2</sup> @ 10mm Nap Roller**  
**75m<sup>2</sup> @ 1mm V Trowel**  
**45m<sup>2</sup> @ 2mm V Trowel**

App Temp: **10°C - 35°C**  
Size: **15KG**

#### RECOMMENDED USE:

Textile coverings with synthetic secondary backings, Textile coverings with foam, latex, or fleece backings, woven goods, needle punch, and natural fibre carpets.

#### COVERAGE:

- Adhesive coverage using long nap roller (10mm pile height): 8-10m<sup>2</sup> Kg.
- "V1" 1.6mm x 1.6mm notched trowel will achieve approximately 5m<sup>2</sup> Kg.
- "V2" 2.4mm x 2.4mm notched trowel will achieve up to 3m<sup>2</sup> Kg.

#### SURFACE PREPARATION:

- Adhere to Australian Standard 2455.2.2019 ("Textile Floor Coverings Installation Practice") and Australian Standard 1884-2021 ("Resilient Sheet & Tiles – Laying & Maintenance Practices").
- Ensure surfaces are dry, smooth, sound, clean, and free of wax, grease, oil, old adhesive, and contaminants.
- Measure concrete relative humidity according to AS 1884-2021.
- Ensure concrete alkalinity (pH) does not exceed 10.
- Subfloors must be free from hydrostatic pressure, and laitance on concrete must be removed before adhesive application.
- Apply the product only when the temperature is above 10°C.
- Curing time is temperature-dependent.
- Test all concrete substrates for moisture content as per Australian Standards before priming or installing floor coverings.
- Priming is generally required only for overly porous subfloors.
- If priming is required, use Keratrade or Kerakoll Primers.
- Treat indentations and uneven concrete subfloors with the Keratrade or Kerakoll range of leveling compounds, following the manufacturer's recommendations.

#### APPLICATION:

- Use the recommended notched trowel to spread adhesive.
- For securing double-bond underlays to a substrate, use a 1.6mm x 1.6mm "V1" notched trowel.
- For bonding carpet tiles to a subfloor in a releasable mode, apply adhesive with a long nap roller (pile height of at least 10mm).
- Alternatively, a 1.6mm x 1.6mm "V1" notched trowel can also be used.
- For securing Reinforced Vinyl Composition (VCT) Tiles, Vinyl Planks with an embossed backing system, Loose Lay Vinyl Planks, and Cushion Back Carpet Tiles to a subfloor, a 1.6mm x 1.6mm "V1" notched trowel is recommended.
- For a stronger bond, a 2.4mm x 2.4mm "V2" notched trowel can also be used.
- For installing Carpet Tiles on double-bond underlays, a 1.6mm x 1.6mm "V1" notched trowel is recommended. Depending on the porosity of the underlay, a second application of adhesive may be required, or a 2.4mm x 2.4mm "V2" notched trowel can be used.
- Keratrade TACK Adhesive is used in dry mode, allowing it to dry clear, minimizing adhesive transfer to the back of carpet tiles, which enables them to be re-laid or repositioned with a clean backing.
- For a stronger bond, lay the material into the adhesive film just before it fully dries, allowing some transfer to the back of the material.
- Complete the installation according to the Floorcoverings manufacturer's instructions, ensuring the flooring is rolled in both directions with the recommended roller weight.

#### SETTING TIMES:

Keratrade TACK Adhesive will tack up and turn clear after approximately 30 minutes to 1 hour at 20°C. Times may vary depending on substrate absorbency, temperature, and humidity.

#### NOTES & PRECAUTIONS:

Drying times can be extended when applied in cold ambient temperatures. Don't apply adhesive in direct sunlight.

#### SAFETY & HANDLING

- Wear suitable respiratory protection.
- Use in well-ventilated areas.
- Avoid breathing vapours.
- Avoid contact with skin and eyes.
- Wear eye protection, suitable gloves, and protective clothing.
- Do not eat, drink, or smoke while using this product.
- If skin contact occurs, wash thoroughly with soap and water.
- If in eyes, rinse cautiously with water for several minutes.
- Remove contact lenses, if present, and continue rinsing.
- If skin or eye irritation persists, or if you feel unwell, seek medical attention.
- Safety Data Sheet is available upon request.

#### FIRST AID:

If poisoning occurs, contact a doctor or Poisons Information Centre.  
**Skin:** Wash off with warm water and soap. If swallowed, DO NOT induce vomiting. Give a glass of water. For advice or you feel unwell contact a doctor. If swallowed, do NOT induce vomiting.

**IF SWALLOWED,** immediately call the Poisons Information Centre or a doctor.

**IF ON SKIN** Remove immediately all contaminated clothing and wash skin with soap & water. If skin irritation occurs, get medical advice/attention.

**IF IN EYES** Rinse carefully with water for several minutes. If eye irritation persists, get medical advice/attention.

#### SHELF LIFE/ STORAGE:

18 months when stored in original unopened packaging.  
To be stored in a dry area off the ground.

#### COLOUR:

Cream-white

Item Code: **TACK-15KG**

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**keratrade.com.au**

Store the product securely, and check with your local council regarding the disposal of contents. Dispose of packaging thoughtfully and recycle where possible. Keep out of reach of children. If you feel unwell, consult a doctor. For more information, refer to the Safety Data Sheet (SDS) available at [www.buildgreen.au](http://www.buildgreen.au)

#### GUARANTEE

BuildGreen guarantees that Keratrade Products are free from manufacturing defects and will meet any applicable specifications published by us for a period of 10 years from the date of purchase. Refer to the BuildGreen Guarantee.

#### DISCLAIMER

The technical details and recommendations are provided based on the best knowledge at the time. It is the user's responsibility to ensure the correct use and handling of the products in line with applicable Australian Standards. Users should verify that the product is appropriate for their specific applications and meets system specifications. We reserve the right to change information without prior notice as part of ongoing research and development.